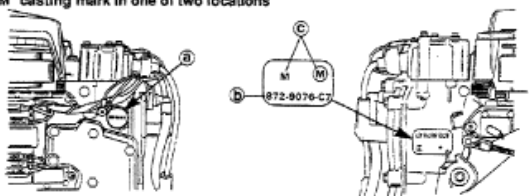


NOTE: Pistons and Piston Rings not available for engines S/N 0D116956 thru 0D117955. Order Powerhead Assembly Complete (P/N 822261A92). Refer to identification drawing below. Outboards within this S/N Group are also identified by:
 A) Blue anodized serial number plug.
 B) Cylinder Block casting part number 872-9076-C7
 C) "M" casting mark in one of two locations



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Parts List						
Ref	Class	Part	Description	Qty	Comment	Footnote
1A	258	8274A	6 FLYWHEEL ASSEMBLY (DESIGN II)	1		
1	258	818354A	2 FLYWHEEL (DESIGN II)	1		
2	10	97359A	1 SCREW ASSEMBLY, FLYWHEEL	1		
3	21	86496	1 WASHER, FLYWHEEL SCREW	1		
4	43	99301	1 RING GEAR, FLYWHEEL -ELECTR	1		
5	10	40039106	4 SCREW, (M5 x 13), RING GEAR T	4		
6	464	8978A	2 CRANKSHAFT ASSEMBLY	1		5
7		822445A	1 WEAR SLEEVE	1		2,5
8	26	85107	1 OIL SEAL, CRANKSHAFT - LOWE	1		5
9	31	85113	1 ROLLER BEARING, LOWER	1		5
10	31	85114	1 ROLLER BEARING, UPPER	1		5
11	26	85974	1 OIL SEAL, CRANKSHAFT-UPPER	1		5
12		86992A	3 BEARING ASSEMBLY, CENTER M	1		5
13	28	20094	1 KEY, Woodruff, FLYWHEEL DRIVE	1		
14	767	9104A17	2 PISTON AND PIN ASSEMBLY	2	(See Note)	5
15	40	47276	4 LOCK RING, PISTON PIN	4	(See Note)	5
16	39	17286A12	1 PISTON RING ASSEMBLY	1	(See Note)	5
17	630	8835A	2 CONNECTING ROD ASSEMBLY	2		5
18	29	98295	54 NEEDLE BEARING, PISTON EN	54		5
19		42025	4 BEARING, LOCATING - NEEDLE	4		5
20	31	41620A	2 ROLLER BEARING ASSEMBLY	2		5
21	10	40082	4 SCREW, (M6 x 25) (METRIC TH	4		
21	10	F1012	4 SCREW (STANDARD THREAD)	4		5
-		90885A88	1 POWERHEAD ASSEMBLY, COMF	1		
-		822261A92	1 POWERHEAD ASSEMBLY	1	SN# 0D116956 THRU 0D117955	
-	27	41499A87	1 GASKET SET	1		